

# PHP - Technical Bulletin



**Bulletin Number:** TB-200801

**Subject:** PHP-23A Main Wiring Connections

**Issue Date:** August 10, 2020

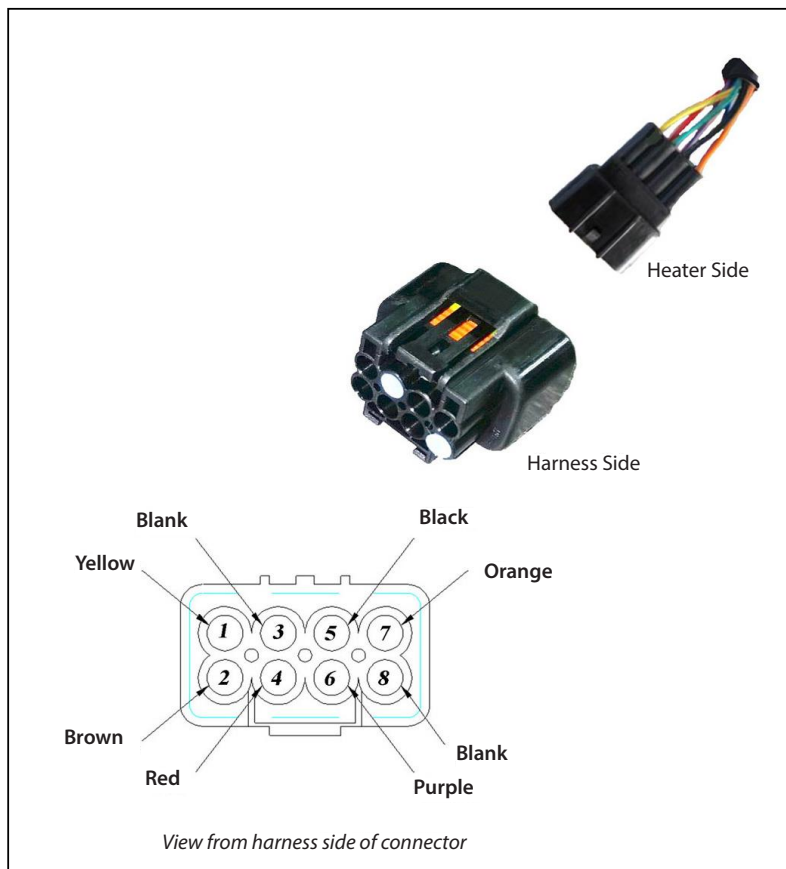
**Scope:** PHP-23A Heater Kits

**Complaint:**

Heater is supplied with loose wires and there are no wiring instructions provided.

**Resolution:**

Harness is supplied with loose wires so the installer can easily route all harness wires to the heater. The following chart shows the wiring connections required during installation of the heater.



**Important Note:**

Wires will be difficult to remove once inserted so it is important to ensure proper locating of wires prior to inserting.

**Corrective Action:**

Connect wires as indicated in the chart above.  
Future manuals will be modified to include these instructions.