## **PHP - Technical Bulletin**



**Bulletin Number:** TB-140701

**Subject:** Blink Codes

**Issue Date:** July 29, 2014 (Revised March 18, 2020)

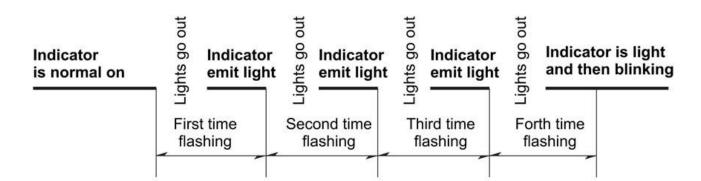
**Scope:** PHP -23A and PHP-51W Heaters with dial type controller.

## **Complaint:**

Upon recognizing a component failure, the heater's ECU will display a diagnostic code. If the code pattern is not interpreted properly, the technician can misdiagnose the heater.

## **Resolution:**

To correct this problem, technicians must familiarize themselves with the Blink Code format. In the example shown below, the ECU is displaying a Blink Code value of Four.



## **Corrective Action:**

Once the technician is familiar with the Blink Code format, this problem will be eliminated. As an alternative to using Blink Codes, a digital control can be used which will display a number code rather than a Blink Code.

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